Deutsches Institut für Bautechnik
DIBt

Member of EOTA
www.eota.eu

Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-20/1285 of 22 March 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Rotho Blaas Injection system HYB - FIX for concrete
Product family to which the construction product belongs	Bonded fastener for use in concrete
Manufacturer	Rotho Blaas s.r.l Via dell'Adige 2/1 39040 CORTACCIA (BZ) ITALIEN
Manufacturing plant	Plant C2
This European Technical Assessment contains	35 pages including 3 annexes which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	EAD 330499-01-0601, Edition 4/2020

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The "Rotho Blaas Injection system HYB - FIX for concrete" is a bonded anchor consisting of a cartridge with injection mortar Injection mortar HYB - FIX and a steel element according to Annex A3 and A5.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 and/or 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B 3, C 1 to C 4, C 6 to C 7, C 9 to C 10
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 1, C 5, C 8, C 11
Displacements under short-term and long-term loading	See Annex C 12 to C 14
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C 15 to C 18

3.2 Hygiene, health and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with the European Assessment Document EAD 330499-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

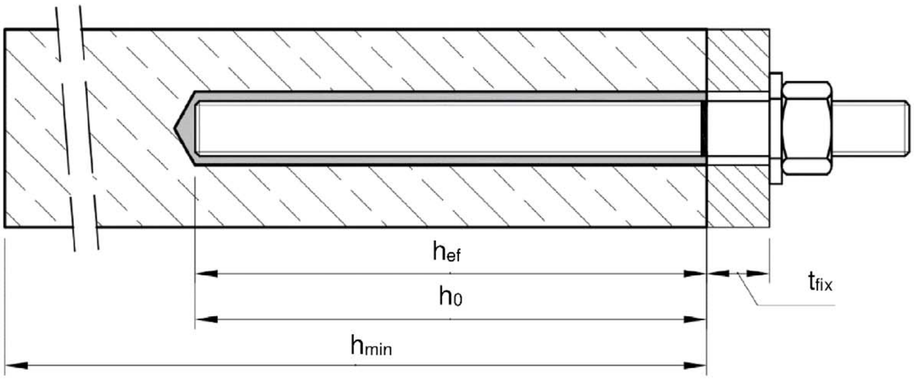
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 22 March 2021 by Deutsches Institut für Bautechnik

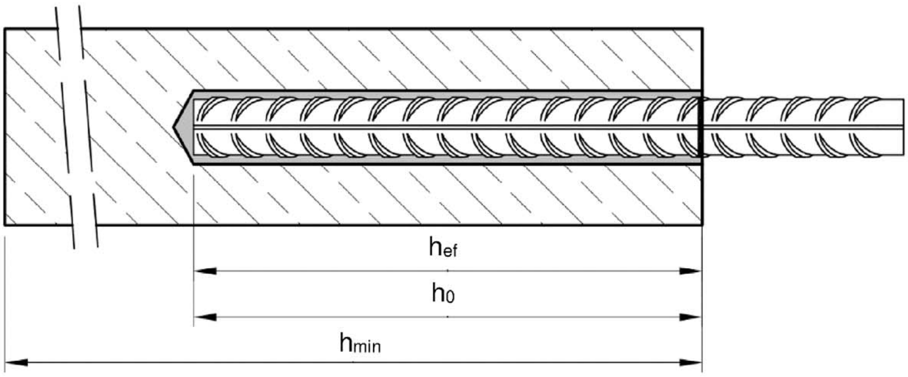
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Baderschneider

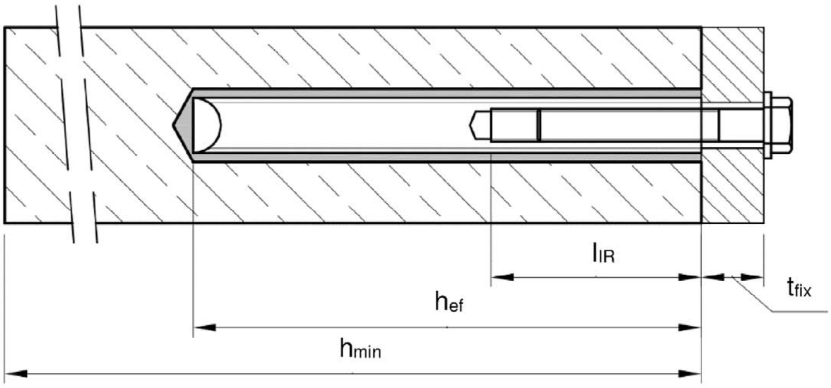
Installation threaded rod M8 up to M30
prepositioned installation or
push through installation (annular gap filled with mortar)



Installation reinforcing bar Ø8 up to Ø32



Installation internal threaded anchor rod IR-M6 up to IR-M20

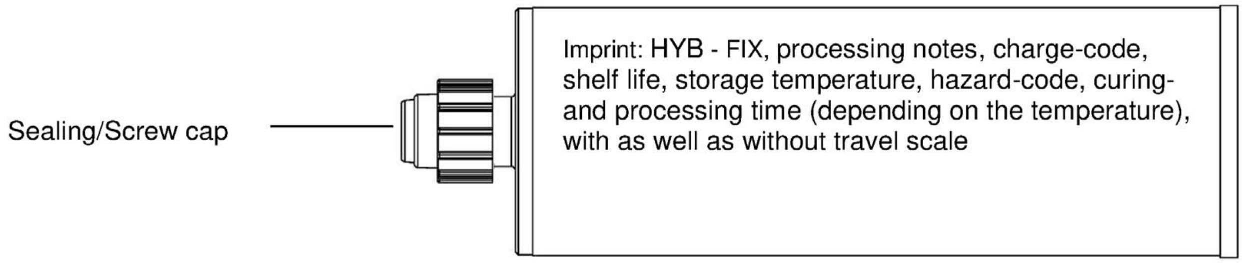


t_{fix} = thickness of fixture
h_{ef} = effective anchorage depth
h_0 = depth of drill hole
h_{min} = minimum thickness of member
l_{IR} = Thread engagement length

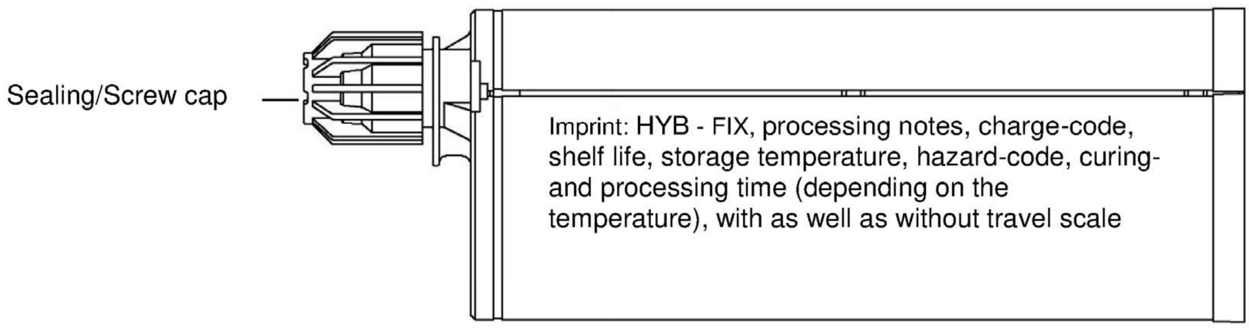
Rotho Blaas Injection system HYB - FIX for concrete	**Annex A 1**
Product description Installed condition	

Cartridge: HYB - FIX

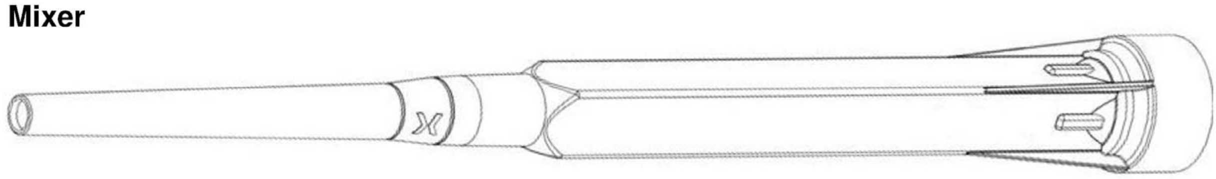
150 ml, 280 ml, 300 ml up to 333 ml and 380 ml up to 420 ml cartridge (Type: coaxial)



235 ml, 345 ml up to 360 ml and 825 ml cartridge (Type: "side-by-side")



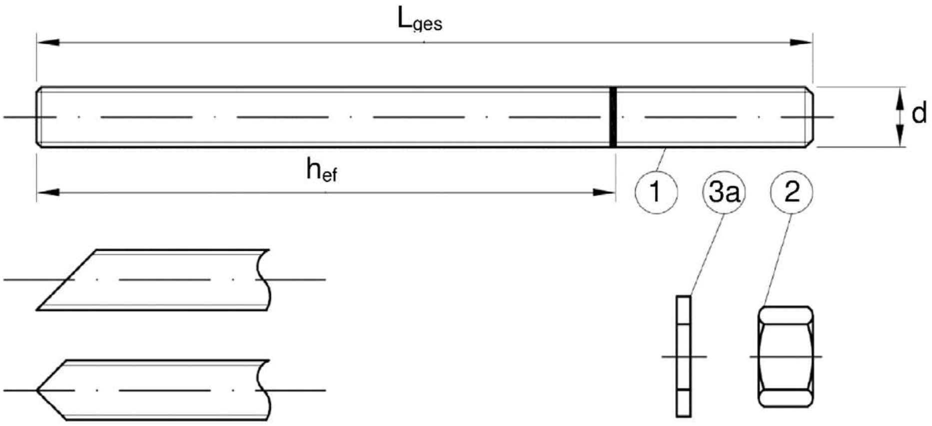
Static Mixer



Piston plug and mixer extension

Rotho Blaas Injection system HYB - FIX for concrete	**Annex A 2**
Product description Injection system	

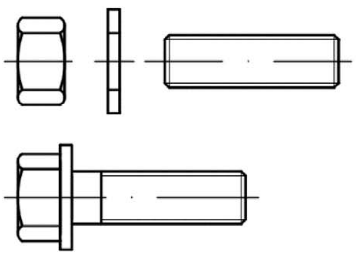
Threaded rod M8, M10, M12, M16, M20, M24, M27, M30 with washer and hexagon nut

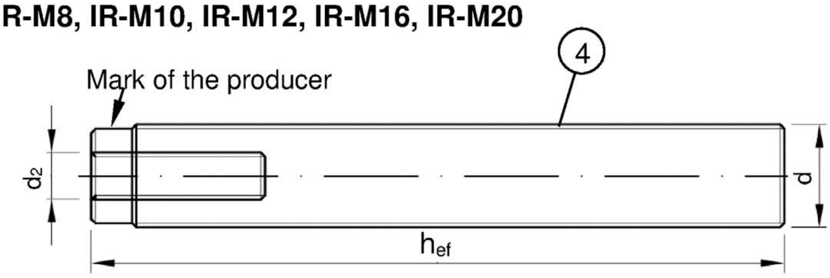


Commercial standard threaded rod with:
- Materials, dimensions and mechanical properties acc. Table A1
- Inspection certificate 3.1 acc. to EN 10204:2004
- Marking of embedment depth

Internal threaded anchor rod IR-M6, IR-M8, IR-M10, IR-M12, IR-M16, IR-M20

Threaded rod or screw

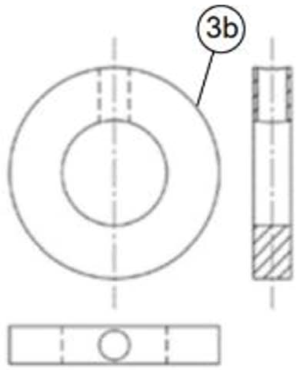




Marking: e.g. ◇I M8

I	Marking Internal thread
◇	Mark
M8	Thread size (Internal thread)
A4	additional mark for stainless steel
HCR	additional mark for high-corrosion resistance steel

Filling washer and mixer reduction nozzle for filling the annular gap between anchor rod and fixture



Rotho Blaas Injection system HYB - FIX for concrete	Annex A 3
Product description Threaded rod, internal threaded rod and filling washer	

Table A1: Materials

Part	Designation	Material				
Steel, zinc plated (Steel acc. to EN 10087:1998 or EN 10263:2001) - zinc plated ≥ 5 µm acc. to EN ISO 4042:1999 or - hot-dip galvanised ≥ 40 µm acc. to EN ISO 1461:2009 and EN ISO 10684:2004+AC:2009 or - sherardized ≥ 45 µm acc. to EN ISO 17668:2016						
1	Threaded rod	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 898-1:2013	4.6	f_{uk} = 400 N/mm²	f_{yk} = 240 N/mm²	A_5 > 8%
			4.8	f_{uk} = 400 N/mm²	f_{yk} = 320 N/mm²	A_5 > 8%
			5.6	f_{uk} = 500 N/mm²	f_{yk} = 300 N/mm²	A_5 > 8%
			5.8	f_{uk} = 500 N/mm²	f_{yk} = 400 N/mm²	A_5 > 8%
			8.8	f_{uk} = 800 N/mm²	f_{yk} = 640 N/mm²	A_5 ≥ 12% [3)]
2	Hexagon nut	acc. to EN ISO 898-2:2012	4	for threaded rod class 4.6 or 4.8		
			5	for threaded rod class 5.6 or 5.8		
			8	for threaded rod class 8.8		
3a	Washer	Steel, zinc plated, hot-dip galvanised or sherardized (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)				
3b	Filling washer	Steel, zinc plated, hot-dip galvanised or sherardized				
4	Internal threaded anchor rod	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 898-1:2013	5.8	f_{uk} = 500 N/mm²	f_{yk} = 400 N/mm²	A_5 > 8%
			8.8	f_{uk} = 800 N/mm²	f_{yk} = 640 N/mm²	A_5 > 8%
Stainless steel A2 (Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014) **Stainless steel A4** (Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014) **High corrosion resistance steel** (Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014)						
1	Threaded rod[1)4)]	Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
		acc. to EN ISO 3506-1:2009	50	f_{uk} = 500 N/mm²	f_{yk} = 210 N/mm²	A_5 ≥ 8%
			70	f_{uk} = 700 N/mm²	f_{yk} = 450 N/mm²	A_5 ≥ 12% [3)]
			80	f_{uk} = 800 N/mm²	f_{yk} = 600 N/mm²	A_5 ≥ 12% [3)]
2	Hexagon nut [1)4)]	acc. to EN ISO 3506-1:2009	50	for threaded rod class 50		
			70	for threaded rod class 70		
			80	for threaded rod class 80		
3a	Washer	A2: Material 1.4301 / 1.4307 / 1.4311 / 1.4567 or 1.4541, acc. to EN 10088-1:2014 A4: Material 1.4401 / 1.4404 / 1.4571 / 1.4362 or 1.4578, acc. to EN 10088-1:2014 HCR: Material 1.4529 or 1.4565, acc. to EN 10088-1: 2014 (e.g.: EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000)				
3b	Filling washer	Stainless steel A4, High corrosion resistance steel				
		Property class		Characteristic steel ultimate tensile strength	Characteristic steel yield strength	Elongation at fracture
4	Internal threaded anchor rod[1)2)]	acc. to EN ISO 3506-1:2009	50	f_{uk} = 500 N/mm²	f_{yk} = 210 N/mm²	A_5 > 8%
			70	f_{uk} = 700 N/mm²	f_{yk} = 450 N/mm²	A_5 > 8%

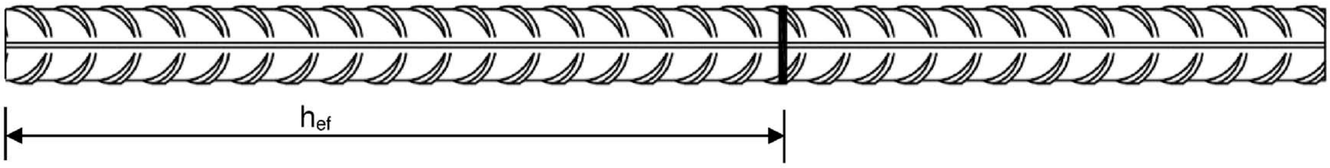
1) Property class 70 or 80 for threaded rods and hexagon nuts up to M24 and Internal threaded anchor rods up to IR-M16
2) for IR-M20 only property class 50
3) A_5 > 8% fracture elongation if no use for seismic performance category C2
4) Property class 80 only for stainless steel A4 and high corrosion resistance steel HCR

Rotho Blaas Injection system HYB - FIX for concrete

Product description
Materials threaded rod and internal threaded rod

Annex A 4

Reinforcing bar ∅ 8, ∅ 10, ∅ 12, ∅ 14, ∅ 16, ∅ 20, ∅ 24, ∅ 25, ∅ 28, ∅ 32



- Minimum value of related rip area $f_{R,min}$ according to EN 1992-1-1:2004+AC:2010
- Rib height of the bar shall be in the range 0,05d ≤ h ≤ 0,07d
  (d: Nominal diameter of the bar; h: Rip height of the bar)

Table A2: Materials

Part	Designation	Material
Reinforcing bars		
1	Rebar EN 1992-1-1:2004+AC:2010, Annex C	Bars and de-coiled rods class B or C f_{yk} and k according to NDP or NCL of EN 1992-1-1/NA $f_{uk} = f_{tk} = k \cdot f_{yk}$

Rotho Blaas Injection system HYB - FIX for concrete

Product description
Materials reinforcing bar

Annex A 5

Specifications of intended use

Anchorages subject to static and quasi-static loads:

	for a working life of 50 years		for a working life of 100 years	
Base material	Non-cracked concrete	cracked concrete	Non-cracked concrete	cracked concrete
Hammer drilling (HD), Hammer drilling with hollow drill bit (HDB) or compressed air drilling (CD)	M8 to M30, Ø8 to Ø32, IR-M6 to IR-M20		M8 to M30, Ø8 to Ø32, IR-M6 to IR-M20	
Temperature Range:	I: - 40 °C to +40 °C[1)] II: - 40 °C to +80 °C[2)] III: - 40 °C to +120 °C[3)] IV: - 40 °C to +160 °C[4)]		I: - 40 °C to +40 °C[1)] II: - 40 °C to +80 °C[2)]	

Anchorages subject to seismic action:

	for Performance Category C1	for Performance Category C2
Base material	Cracked and non-cracked concrete	
Hammer drilling (HD), Hammer drilling with hollow drill bit (HDB) or compressed air drilling (CD)	M8 to M30, Ø8 to Ø32	M12 to M24
Temperature Range:	I: - 40 °C to +40 °C[1)] II: - 40 °C to +80 °C[2)] III: - 40 °C to +120 °C[3)] IV: - 40 °C to +160 °C[4)]	I: - 40 °C to +40 °C[1)] II: - 40 °C to +80 °C[2)] III: - 40 °C to +120 °C[3)] IV: - 40 °C to +160 °C[4)]

[1)] (max long-term temperature +24 °C and max short-term temperature +40 °C)
[2)] (max long-term temperature +50 °C and max short-term temperature +80 °C)
[3)] (max long-term temperature +72 °C and max short-term temperature +120 °C)
[4)] (max long-term temperature +100 °C and max short-term temperature +160 °C)

Base materials:

- Compacted, reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013 + A1:2016.
- Strength classes C20/25 to C50/60 according to EN 206:2013 + A1:2016.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according to EN 1993-1-4:2006+A1:2015 corresponding to corrosion resistance class:
  - Stainless steel Stahl A2 according to Annex A 4, Table A1: CRC II
  - Stainless steel Stahl A4 according to Annex A 4, Table A1: CRC III
  - High corrosion resistance steel HCR according to Annex A 4, Table A1: CRC V

Rotho Blaas Injection system HYB - FIX for concrete	**Annex B 1**
Intended Use Specifications	

Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- The anchorages are designed in accordance to EN 1992-4:2018 and Technical Report TR 055, Edition February 2018

Installation:

- Dry, wet concrete or flooded bore holes (not sea-water).
- Hole drilling by hammer (HD), hollow (HDB) or compressed air drill mode (CD).
- Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Table B1: Installation parameters for threaded rod

Anchor size				M8	M10	M12	M16	M20	M24	M27	M30
Diameter of element		$d = d_{nom}$	[mm]	8	10	12	16	20	24	27	30
Nominal drill hole diameter		d_0	[mm]	10	12	14	18	22	28	30	35
Effective embedment depth		$h_{ef,min}$	[mm]	60	60	70	80	90	96	108	120
		$h_{ef,max}$	[mm]	160	200	240	320	400	480	540	600
Diameter of clearance hole in the fixture[1]	Prepositioned installation	$d_f \leq$	[mm]	9	12	14	18	22	26	30	33
	Push through installation	d_f	[mm]	12	14	16	20	24	30	33	40
Maximum torque moment		max $T_{inst} \leq$	[Nm]	10	20	40[2]	60	100	170	250	300
Minimum thickness of member		h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm			$h_{ef} + 2d_0$				
Minimum spacing		s_{min}	[mm]	40	50	60	75	95	115	125	140
Minimum edge distance		c_{min}	[mm]	35	40	45	50	60	65	75	80

[1] For application under seismic loading the diameter of clearance hole in the fixture shall be at maximum d_1 + 1mm or alternatively the annular gap between fixture and threaded rod shall be filled force-fit with mortar.
[2] Maximum Torque moment for M12 with steel Grade 4.6 is 35 Nm

Table B2: Installation parameters for rebar

Rebar size			Ø 8[1]		Ø 10[1]		Ø 12[1]		Ø 14	Ø 16	Ø 20	Ø 24[1]		Ø 25[1]		Ø 28	Ø 32
Diameter of element	$d = d_{nom}$	[mm]	8		10		12		14	16	20	24		25		28	32
Nominal drill hole diameter	d_0	[mm]	10	12	12	14	14	16	18	20	25	30	32	30	32	35	40
Effective embedment depth	$h_{ef,min}$	[mm]	60		60		70		75	80	90	96		100		112	128
	$h_{ef,max}$	[mm]	160		200		240		280	320	400	480		500		560	640
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm				$h_{ef} + 2d_0$										
Minimum spacing	s_{min}	[mm]	40		50		60		70	75	95	120		120		130	150
Minimum edge distance	c_{min}	[mm]	35		40		45		50	50	60	70		70		75	85

[1] both nominal drill hole diameter can be used

Table B3: Installation parameters for Internal threaded rod

Anchor size			IR-M6	IR-M8	IR-M10	IR-M12	IR-M16	IR-M20
Internal diameter of sleeve	d_2	[mm]	6	8	10	12	16	20
Outer diameter of sleeve[1]	$d = d_{nom}$	[mm]	10	12	16	20	24	30
Nominal drill hole diameter	d_0	[mm]	12	14	18	22	28	35
Effective embedment depth	$h_{ef,min}$	[mm]	60	70	80	90	96	120
	$h_{ef,max}$	[mm]	200	240	320	400	480	600
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	9	12	14	18	22
Maximum torque moment	max $T_{inst} \leq$	[Nm]	10	10	20	40	60	100
Thread engagement length min/max	l_{IR}	[mm]	8/20	8/20	10/25	12/30	16/32	20/40
Minimum thickness of member	h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm		$h_{ef} + 2d_0$			
Minimum spacing	s_{min}	[mm]	50	60	75	95	115	140
Minimum edge distance	c_{min}	[mm]	40	45	50	60	65	80

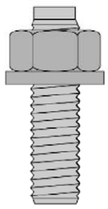
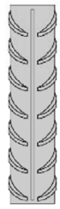
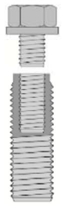
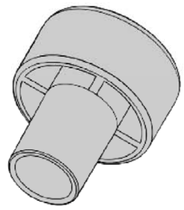
[1] With metric threads according to EN 1993-1-8:2005+AC:2009

Rotho Blaas Injection system HYB - FIX for concrete

Intended Use
Installation parameters

Annex B 3

Table B4: Parameter cleaning and setting tools

										
Threaded Rod	**Rebar**	**Internal threaded rod**	**d_0 Drill bit - Ø HD, HDB, CD**	**d_b Brush - Ø**		**$d_{b,min}$ min. Brush - Ø**	**Piston plug**	**Installation direction and use of piston plug**		
[mm]	[mm]	[mm]	[mm]	**BRU**	[mm]	[mm]		⬇	➡	⬆
M8	8		10	H10	11,5	10,5	No plug required			
M10	8 / 10	IR-M6	12	H12	13,5	12,5				
M12	10 / 12	IR-M8	14	H14	15,5	14,5				
	12		16	H16	17,5	16,5				
M16	14	IR-M10	18	H18	20,0	18,5	PL18	h_{ef} > 250 mm	h_{ef} > 250 mm	all
	16		20	H20	22,0	20,5	PL20			
M20		IR-M12	22	H22	24,0	22,5	PL22			
	20		25	H25	27,0	25,5	PL25			
M24		IR-M16	28	H28	30,0	28,5	PL28			
M27	24 / 25		30	H30	31,8	30,5	PL30			
	24 / 25		32	H32	34,0	32,5	PL32			
M30	28	IR-M20	35	H35	37,0	35,5	PL35			
	32		40	H40	43,5	40,5	PL40			

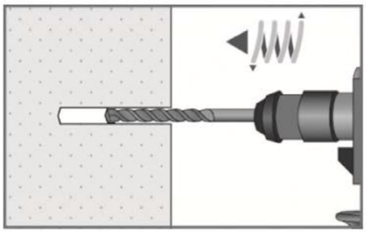
HP - Hand pump (volume 750 ml)
Drill bit diameter (d_0): 10 mm to 20 mm
Drill hole depth (h_0): < 10 d_s
Only in non-cracked concrete

CAT - Rec. compressed air tool (min 6 bar)
Drill bit diameter (d_0): all diameters

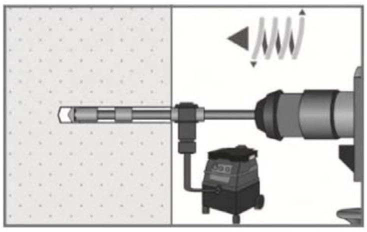
HDB – Hollow drill bit system
Drill bit diameter (d_0): all diameters
The hollow drill bit system contains the Heller Duster Expert hollow drill bit and a class M vacuum with minimum negative pressure of 253 hPa and flow rate of minimum 150 m³/h (42 l/s).

Installation instructions

Drilling of the bore hole



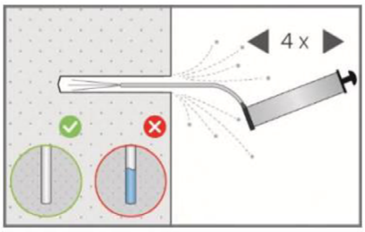
1a. **Hammer (HD) or compressed air drilling (CD)**
Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1, B2, or B3).
Proceed with Step 2.
In case of aborted drill hole, the drill hole shall be filled with mortar.



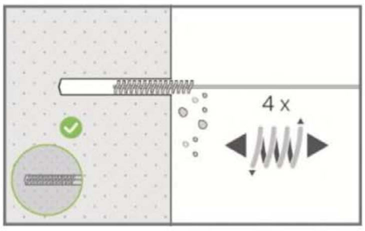
1b. **Hollow drill bit system (HDB) (see Annex B 3)**
Drill a hole into the base material to the size and embedment depth required by the selected anchor (Table B1, B2, or B3). This drilling system removes the dust and cleans the bore hole during drilling (all conditions).
Proceed with Step 3.
In case of aborted drill hole, the drill hole shall be filled with mortar.

Attention! Standing water in the bore hole must be removed before cleaning.

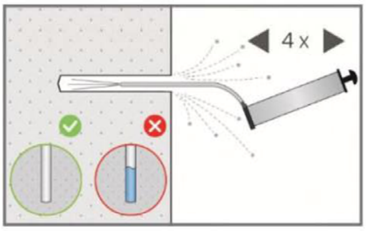
HP: Cleaning for dry and wet bore hole with diameter $d_0 \leq 20$mm and bore hole depth $h_0 \leq 10d_{nom}$ (uncracked concrete only!)



2a. Starting from the bottom or back of the bore hole, blow the hole clean with handpump (Annex B 4) a minimum of four times until return air stream is free of noticeable dust.



2b. Check brush diameter (Table B4). Brush the hole with an appropriate sized wire brush > $d_{b,min}$ (Table B4) a minimum of four times in a twisting motion.
If the bore hole ground is not reached with the brush, a brush extension must be used.

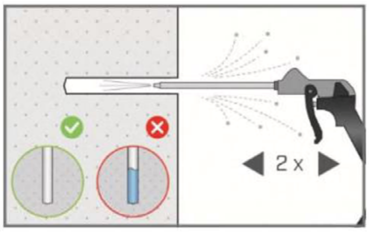


2c. Finally blow the hole clean again with handpump (Annex B 4) a minimum of four times until return air stream is free of noticeable dust.

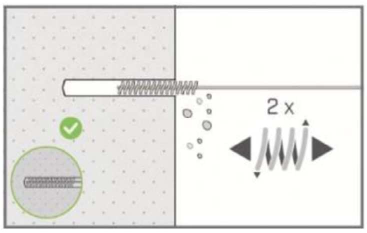
After cleaning, the bore hole has to be protected against re-contamination in an appropriate way, until dispensing the mortar in the bore hole. If necessary, the cleaning has to be repeated directly before dispensing the mortar. In-flowing water must not contaminate the bore hole again.

Installation instructions (continuation)

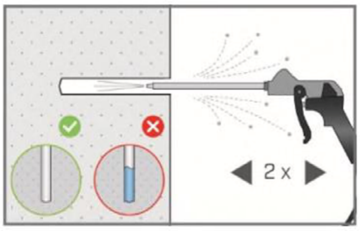
CAT: Cleaning for dry, wet and water-filled bore holes with all diameter in uncracked and cracked concrete



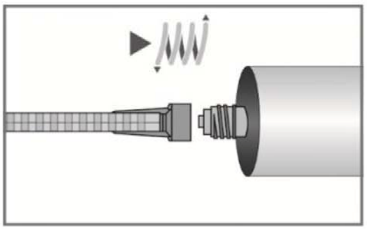
2a. Starting from the bottom or back of the bore hole, blow the hole clean with compressed air (min. 6 bar) (Annex B 4) a minimum of two times until return air stream is free of noticeable dust. If the bore hole ground is not reached an extension shall be used.



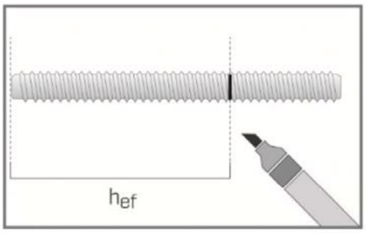
2b. Check brush diameter (Table B4). Brush the hole with an appropriate sized wire brush > $d_{b,min}$ (Table B5) a minimum of two times.
If the bore hole ground is not reached with the brush, a brush extension shall be used (Table B5).



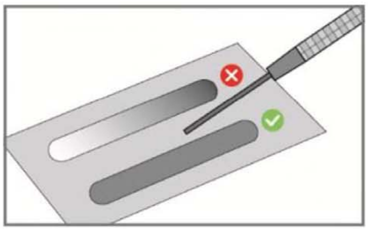
2c. Finally blow the hole clean again with compressed air (min. 6 bar) (Annex B 4) a minimum of two times until return air stream is free of noticeable dust. If the bore hole ground is not reached an extension shall be used.



3. Attach the supplied static-mixing nozzle to the cartridge and load the cartridge into the correct dispensing tool.
For every working interruption longer than the recommended working time (Table B5) as well as for new cartridges, a new static-mixer shall be used.



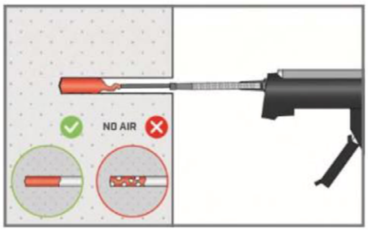
4. Prior to inserting the anchor rod into the filled bore hole, the position of the embedment depth shall be marked on the anchor rods.



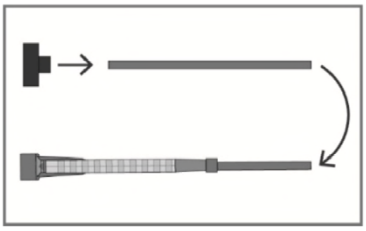
5. Prior to dispensing into the anchor hole, squeeze out separately a minimum of three full strokes and discard non-uniformly mixed adhesive components until the mortar shows a consistent grey colour.

Rotho Blaas Injection system HYB - FIX for concrete	**Annex B 6**
Intended Use Installation instructions (continuation)	

Installation instructions (continuation)

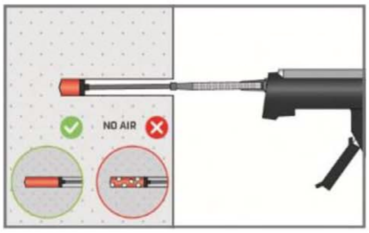


6. Starting from the bottom or back of the cleaned anchor hole, fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. If the bottom or back of the anchor hole is not reached, an appropriate extension nozzle must be used. Observe the gel-/ working times given in Table B5.

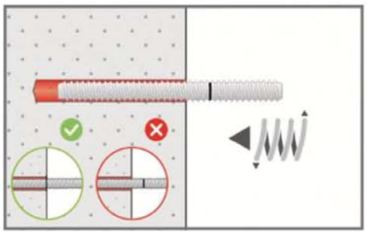


7. Piston plugs shall be used according to Table B4 for the following applications:
   - Horizontal assembly (horizontal direction) and ground erection (vertical downwards direction): Drill bit-Ø $d_0 \geq 18$ mm and embedment depth $h_{ef} > 250$mm
   - Overhead assembly (vertical upwards direction): Drill bit-Ø $d_0 \geq 18$ mm

   Assemble mixing nozzle, extension and piston plug before injecting mortar.

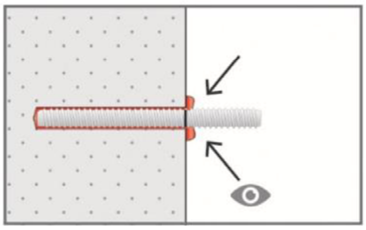


8. Insert piston plug to back of the hole and inject adhesive. If the bottom or back of the anchor hole is not reached, an appropriate extension nozzle must be used.
   During injection the piston plug is naturally pushed out of the borehole by the back pressure of the mortar. Observe the gel-/ working times given in Table B5.

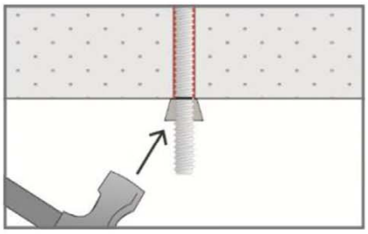


9. Push the threaded rod or reinforcing bar into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment mark has reached the surface level.

   The anchor shall be free of dirt, grease, oil or other foreign material.

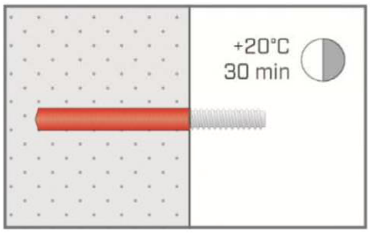


10. After inserting the anchor, the annular gab between anchor rod and concrete, in case of a push through installation additionally also the fixture, must be complete filled with mortar. If excess mortar is not visible at the top of the hole, the requirement is not fulfilled and the application has to be renewed.

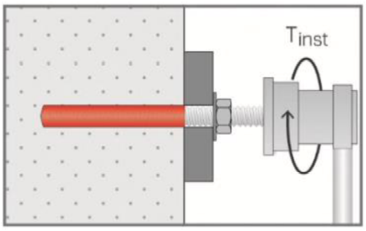


11. For overhead application the anchor rod shall be fixed (e.g. wedges) until the mortar has started to harden.

Installation instructions (continuation)



12. Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B5).



13. After full curing, the add-on part can be installed with up to the max. torque (Table B1 or B3) by using a calibrated torque wrench. In case of prepositioned installation the annular gab between anchor and fixture can be optional filled with mortar. Therefor substitute the washer by the filling washer and connect the mixer reduction nozzle to the tip of the mixer. The annular gap is filled with mortar, when mortar oozes out of the washer.

Table B5: Maximum working time and minimum curing time

Concrete temperature	Gelling working time	Minimum curing time in dry concrete	Minimum curing time in wet concrete
- 5 °C to - 1 °C	50 min	5 h	10 h
0 °C to + 4 °C	25 min	3,5 h	7 h
+ 5 °C to + 9 °C	15 min	2 h	4 h
+ 10 °C to + 14 °C	10 min	1 h	2 h
+ 15 °C to + 19 °C	6 min	40 min	80 min
+ 20 °C to + 29 °C	3 min	30 min	60 min
+ 30 °C to + 40 °C	2 min	30 min	60 min
Cartridge temperature	+5°C to +40°C		

Rotho Blaas Injection system HYB - FIX for concrete

Intended Use
Installation instructions (continuation)
Curing time

Annex B 8

Table C1: Characteristic values for steel tension resistance and steel shear resistance of threaded rods

Size				M8	M10	M12	M16	M20	M24	M27	M30
Cross section area		A_s	[mm²]	36,6	58	84,3	157	245	353	459	561
Characteristic tension resistance, Steel failure [1)]											
Steel, Property class 4.6 and 4.8		$N_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63	98	141	184	224
Steel, Property class 5.6 and 5.8		$N_{Rk,s}$	[kN]	18 (17)	29 (27)	42	78	122	176	230	280
Steel, Property class 8.8		$N_{Rk,s}$	[kN]	29 (27)	46 (43)	67	125	196	282	368	449
Stainless steel A2, A4 and HCR, class 50		$N_{Rk,s}$	[kN]	18	29	42	79	123	177	230	281
Stainless steel A2, A4 and HCR, class 70		$N_{Rk,s}$	[kN]	26	41	59	110	171	247	-[3)]	-[3)]
Stainless steel A4 and HCR, class 80		$N_{Rk,s}$	[kN]	29	46	67	126	196	282	-[3)]	-[3)]
Characteristic tension resistance, Partial factor [2)]											
Steel, Property class 4.6 and 5.6		$\gamma_{Ms,N}$	[-]	2,0							
Steel, Property class 4.8, 5.8 and 8.8		$\gamma_{Ms,N}$	[-]	1,5							
Stainless steel A2, A4 and HCR, class 50		$\gamma_{Ms,N}$	[-]	2,86							
Stainless steel A2, A4 and HCR, class 70		$\gamma_{Ms,N}$	[-]	1,87							
Stainless steel A4 and HCR, class 80		$\gamma_{Ms,N}$	[-]	1,6							
Characteristic shear resistance, Steel failure [1)]											
Without lever arm	Steel, Property class 4.6 and 4.8	$V^0_{Rk,s}$	[kN]	9 (8)	14 (13)	20	38	59	85	110	135
Without lever arm	Steel, Property class 5.6 and 5.8	$V^0_{Rk,s}$	[kN]	11 (10)	17 (16)	25	47	74	106	138	168
Without lever arm	Steel, Property class 8.8	$V^0_{Rk,s}$	[kN]	15 (13)	23 (21)	34	63	98	141	184	224
Without lever arm	Stainless steel A2, A4 and HCR, class 50	$V^0_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
Without lever arm	Stainless steel A2, A4 and HCR, class 70	$V^0_{Rk,s}$	[kN]	13	20	30	55	86	124	-[3)]	-[3)]
Without lever arm	Stainless steel A4 and HCR, class 80	$V^0_{Rk,s}$	[kN]	15	23	34	63	98	141	-[3)]	-[3)]
With lever arm	Steel, Property class 4.6 and 4.8	$M^0_{Rk,s}$	[Nm]	15 (13)	30 (27)	52	133	260	449	666	900
With lever arm	Steel, Property class 5.6 and 5.8	$M^0_{Rk,s}$	[Nm]	19 (16)	37 (33)	65	166	324	560	833	1123
With lever arm	Steel, Property class 8.8	$M^0_{Rk,s}$	[Nm]	30 (26)	60 (53)	105	266	519	896	1333	1797
With lever arm	Stainless steel A2, A4 and HCR, class 50	$M^0_{Rk,s}$	[Nm]	19	37	66	167	325	561	832	1125
With lever arm	Stainless steel A2, A4 and HCR, class 70	$M^0_{Rk,s}$	[Nm]	26	52	92	232	454	784	-[3)]	-[3)]
With lever arm	Stainless steel A4 and HCR, class 80	$M^0_{Rk,s}$	[Nm]	30	59	105	266	519	896	-[3)]	-[3)]
Characteristic shear resistance, Partial factor [2)]											
Steel, Property class 4.6 and 5.6		$\gamma_{Ms,V}$	[-]	1,67							
Steel, Property class 4.8, 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25							
Stainless steel A2, A4 and HCR, class 50		$\gamma_{Ms,V}$	[-]	2,38							
Stainless steel A2, A4 and HCR, class 70		$\gamma_{Ms,V}$	[-]	1,56							
Stainless steel A4 and HCR, class 80		$\gamma_{Ms,V}$	[-]	1,33							

[1)] Values are only valid for the given stress area A_s. Values in brackets are valid for undersized threaded rods with smaller stress area A_s for hot-dip galvanised threaded rods according to EN ISO 10684:2004+AC:2009.
[2)] in absence of national regulation
[3)] Anchor type not part of the ETA

Rotho Blaas Injection system HYB - FIX for concrete	**Annex C 1**
Performances Characteristic values for steel tension resistance and steel shear resistance of threaded rods	

Table C2: Characteristic values for Concrete cone failure and Splitting with all kind of action

Anchor size				**All Anchor types and sizes**
Concrete cone failure				
Non-cracked concrete		$k_{ucr,N}$	[-]	11,0
Cracked concrete		$k_{cr,N}$	[-]	7,7
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}
Axial distance		$s_{cr,N}$	[mm]	2 $c_{cr,N}$
Splitting				
Edge distance	$h/h_{ef} \geq 2,0$	$c_{cr,sp}$	[mm]	1,0 h_{ef}
	$2,0 > h/h_{ef} > 1,3$			$2 \cdot h_{ef}\left(2,5 - \frac{h}{h_{ef}}\right)$
	$h/h_{ef} \leq 1,3$			2,4 h_{ef}
Axial distance		$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Characteristic values for Concrete cone failure and Splitting with all kind of action

Annex C 2

Table C3: Characteristic values of tension loads under static and quasi-static action for a working life of 50 years

Anchor size threaded rod					**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure												
Characteristic tension resistance			$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ (or see Table C1)							
Partial factor			$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	17	17	16	15	14	13	13	13
	II: 80°C/50°C		$\tau_{Rk,ucr}$	[N/mm²]	17	17	16	15	14	13	13	13
	III: 120°C/72°C		$\tau_{Rk,ucr}$	[N/mm²]	15	14	14	13	12	12	11	11
	IV: 160°C/100°C		$\tau_{Rk,ucr}$	[N/mm²]	12	11	11	10	9,5	9,0	9,0	9,0
Characteristic bond resistance in cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	7,0	7,5	8,0	9,0	8,5	7,0	7,0	7,0
	II: 80°C/50°C		$\tau_{Rk,cr}$	[N/mm²]	7,0	7,5	8,0	9,0	8,5	7,0	7,0	7,0
	III: 120°C/72°C		$\tau_{Rk,cr}$	[N/mm²]	6,0	6,5	7,0	7,5	7,0	6,0	6,0	6,0
	IV: 160°C/100°C		$\tau_{Rk,cr}$	[N/mm²]	5,5	5,5	6,0	6,5	6,0	5,5	5,5	5,5
Reduktion factor ψ^0_{sus} in cracked and non-cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,90							
	II: 80°C/50°C				0,87							
	III: 120°C/72°C				0,75							
	IV: 160°C/100°C				0,66							
Increasing factors for concrete ψ_c			C25/30		1,02							
			C30/37		1,04							
			C35/45		1,07							
			C40/50		1,08							
			C45/55		1,09							
			C50/60		1,10							
Concrete cone failure												
Relevant parameter					see Table C2							
Splitting												
Relevant parameter					see Table C2							
Installation factor												
for dry and wet concrete		HP	γ_{inst}	[-]	1,2					No Performance assessed		
		CAT			1,0							
		HDB			1,2							
for flooded bore hole		CAT			1,4							

Rotho Blaas Injection system HYB - FIX for concrete	**Annex C 3**
Performances Characteristic values of tension loads under static and quasi-static action	

Table C4: Characteristic values of tension loads under static and quasi-static action for a working life of 100 years

Anchor size threaded rod					**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure												
Characteristic tension resistance			$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ (or see Table C1)							
Partial factor			$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure												
Characteristic bond resistance in non-cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr,100}$	[N/mm²]	17	17	16	15	14	13	13	13
	II: 80°C/50°C		$\tau_{Rk,ucr,100}$	[N/mm²]	17	17	16	15	14	13	13	13
Characteristic bond resistance in cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr,100}$	[N/mm²]	5,5	6,0	6,5	6,5	6,5	6,5	6,5	6,5
	II: 80°C/50°C		$\tau_{Rk,cr,100}$	[N/mm²]	5,5	6,0	6,5	6,5	6,5	6,5	6,5	6,5
Increasing factors for concrete ψ_c			C25/30		1,02							
			C30/37		1,04							
			C35/45		1,07							
			C40/50		1,08							
			C45/55		1,09							
			C50/60		1,10							
Concrete cone failure												
Relevant parameter					see Table C2							
Splitting												
Relevant parameter					see Table C2							
Installation factor												
for dry and wet concrete	HP		γ_{inst}	[-]	1,2					No Performance assessed		
	CAT				1,0							
	HDB				1,2							
for flooded bore hole	CAT				1,4							

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Characteristic values of tension loads under static and quasi-static action

Annex C 4

Table C5: Characteristic values of shear loads under static and quasi-static action

Anchor size threaded rod			**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Steel failure without lever arm										
Characteristic shear resistance Steel, strength class 4.6, 4.8 and 5.6, 5.8	$V^0_{Rk,s}$	[kN]	$0,6 \cdot A_s \cdot f_{uk}$ (or see Table C1)							
Characteristic shear resistance Steel, strength class 8.8 Stainless Steel A2, A4 and HCR, all strength classes	$V^0_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$ (or see Table C1)							
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Ductility factor	k_7	[-]	1,0							
Steel failure with lever arm										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$ (or see Table C1)							
Elastic section modulus	W_{el}	[mm³]	31	62	109	277	541	935	1387	1874
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Concrete pry-out failure										
Factor	k_8	[-]	2,0							
Installation factor	γ_{inst}	[-]	1,0							
Concrete edge failure										
Effective length of fastener	l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$						$\min(h_{ef}; 300mm)$	
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	16	20	24	27	30
Installation factor	γ_{inst}	[-]	1,0							

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Characteristic values of shear loads under static and quasi-static action

Annex C 5

Table C6: Characteristic values of tension loads under static and quasi-static action for a working life of 50 years

Anchor size internal threaded anchor rods				IR-M6	IR-M8	IR-M10	IR-M12	IR-M16	IR-M20
Steel failure[1]									
Characteristic tension resistance, Steel, strength class	5.8	$N_{Rk,s}$	[kN]	10	17	29	42	76	123
	8.8	$N_{Rk,s}$	[kN]	16	27	46	67	121	196
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,N}$	[-]	1,5					
Characteristic tension resistance, Stainless Steel A4 and HCR, Strength class 70 [2]		$N_{Rk,s}$	[kN]	14	26	41	59	110	124
Partial factor		$\gamma_{Ms,N}$	[-]	1,87					2,86
Combined pull-out and concrete cone failure									
Characteristic bond resistance in non-cracked concrete C20/25									
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	17	16	15	14	13	13
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	17	16	15	14	13	13
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	14	14	13	12	12	11
Temperature range IV: 160°C/100°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	11	11	10	9,5	9,0	9,0
Characteristic bond resistance in cracked concrete C20/25									
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	7,5	8,0	9,0	8,5	7,0	7,0
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	7,5	8,0	9,0	8,5	7,0	7,0
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	6,5	7,0	7,5	7,0	6,0	6,0
Temperature range IV: 160°C/100°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	5,5	6,0	6,5	6,0	5,5	5,5
Reduktion factor ψ^0_{sus} in cracked and non-cracked concrete C20/25									
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,90					
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,87					
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,75					
Temperature range IV: 160°C/100°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,66					
Increasing factors for concrete ψ_c		C25/30		1,02					
		C30/37		1,04					
		C35/45		1,07					
		C40/50		1,08					
		C45/55		1,09					
		C50/60		1,10					
Concrete cone failure									
Relevant parameter				see Table C2					
Splitting failure									
Relevant parameter				see Table C2					
Installation factor									
for dry and wet concrete	HP	γ_{inst}	[-]	1,2			No Performance assessed		
for dry and wet concrete	CAT	γ_{inst}	[-]	1,0					
for dry and wet concrete	HDB	γ_{inst}	[-]	1,2					
for flooded bore hole	CAT	γ_{inst}	[-]	1,4					

[1] Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element.
[2] For IR-M20 strength class 50 is valid

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Characteristic values of tension loads under static and quasi-static action

Annex C 6

Table C7: Characteristic values of tension loads under static and quasi-static action for a working life of 100 years

Anchor size internal threaded anchor rods					IR-M6	IR-M8	IR-M10	IR-M12	IR-M16	IR-M20
Steel failure[1]										
Characteristic tension resistance, Steel, strength class		5.8	$N_{Rk,s}$	[kN]	10	17	29	42	76	123
		8.8	$N_{Rk,s}$	[kN]	16	27	46	67	121	196
Partial factor, strength class 5.8 and 8.8			$\gamma_{Ms,N}$	[-]	1,5					
Characteristic tension resistance, Stainless Steel A4 and HCR, Strength class 70 [2]			$N_{Rk,s}$	[kN]	14	26	41	59	110	124
Partial factor			$\gamma_{Ms,N}$	[-]	1,87					2,86
Combined pull-out and concrete cone failure										
Characteristic bond resistance in non-cracked concrete C20/25										
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr,100}$	[N/mm²]	17	16	15	14	13	13
Temperature range	II: 80°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr,100}$	[N/mm²]	17	16	15	14	13	13
Characteristic bond resistance in cracked concrete C20/25										
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr,100}$	[N/mm²]	6,0	6,5	6,5	6,5	6,5	6,5
Temperature range	II: 80°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr,100}$	[N/mm²]	6,0	6,5	6,5	6,5	6,5	6,5
Increasing factors for concrete ψ_c			C25/30		1,02					
			C30/37		1,04					
			C35/45		1,07					
			C40/50		1,08					
			C45/55		1,09					
			C50/60		1,10					
Concrete cone failure										
Relevant parameter					see Table C2					
Splitting failure										
Relevant parameter					see Table C2					
Installation factor										
for dry and wet concrete	HP		γ_{inst}	[-]	1,2			No Performance assessed		
for dry and wet concrete	CAT		γ_{inst}	[-]	1,0					
for dry and wet concrete	HDB		γ_{inst}	[-]	1,2					
for flooded bore hole	CAT		γ_{inst}	[-]	1,4					

[1] Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element.
[2] For IR-M20 strength class 50 is valid

Table C8: Characteristic values of shear loads under static and quasi-static action

Anchor size for internal threaded anchor rods				IR-M6	IR-M8	IR-M10	IR-M12	IR-M16	IR-M20
Steel failure without lever arm[1)]									
Characteristic shear resistance, Steel, strength class	5.8	$V^0_{Rk,s}$	[kN]	5	9	15	21	38	61
	8.8	$V^0_{Rk,s}$	[kN]	8	14	23	34	60	98
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25					
Characteristic shear resistance, Stainless Steel A4 and HCR, Strength class 70[2)]		$V^0_{Rk,s}$	[kN]	7	13	20	30	55	40
Partial factor		$\gamma_{Ms,V}$	[-]	1,56					2,38
Ductility factor		k_7	[-]	1,0					
Steel failure with lever arm[1)]									
Characteristic bending moment, Steel, strength class	5.8	$M^0_{Rk,s}$	[Nm]	8	19	37	66	167	325
	8.8	$M^0_{Rk,s}$	[Nm]	12	30	60	105	267	519
Partial factor, strength class 5.8 and 8.8		$\gamma_{Ms,V}$	[-]	1,25					
Characteristic bending moment, Stainless Steel A4 and HCR, Strength class 70[2)]		$M^0_{Rk,s}$	[Nm]	11	26	52	92	233	456
Partial factor		$\gamma_{Ms,V}$	[-]	1,56					2,38
Concrete pry-out failure									
Factor		k_8	[-]	2,0					
Installation factor		γ_{inst}	[-]	1,0					
Concrete edge failure									
Effective length of fastener		l_f	[mm]	$\min(h_{ef}; 12 \cdot d_{nom})$					$\min(h_{ef}; 300mm)$
Outside diameter of fastener		d_{nom}	[mm]	10	12	16	20	24	30
Installation factor		γ_{inst}	[-]	1,0					

1) Fastenings (incl. nut and washer) must comply with the appropriate material and property class of the internal threaded rod. The characteristic tension resistance for steel failure is valid for the internal threaded rod and the fastening element.
2) For IR-M20 strength class 50 is valid

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Characteristic values of shear loads under static and quasi-static action

Annex C 8

Table C9: Characteristic values of tension loads under static and quasi-static action for a working life of 50 years

Anchor size reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
Steel failure													
Characteristic tension resistance		$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ [1)]									
Cross section area		A_s	[mm²]	50	79	113	154	201	314	452	491	616	804
Partial factor		$\gamma_{Ms,N}$	[-]	1,4[2)]									
Combined pull-out and concrete failure													
Characteristic bond resistance in non-cracked concrete C20/25													
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	14	14	14	14	13	13	13	13	13	13
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	14	14	14	14	13	13	13	13	13	13
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	13	12	12	12	12	11	11	11	11	11
Temperature range IV: 160°C/100°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,5	9,0	9,0	9,0	9,0	9,0	8,5	8,5
Characteristic bond resistance in cracked concrete C20/25													
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	5,5	5,5	6,0	6,5	6,5	6,5	6,5	7,0	7,0	7,0
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	5,5	5,5	6,0	6,5	6,5	6,5	6,5	7,0	7,0	7,0
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,5	5,0	5,0	5,5	5,5	5,5	5,5	6,0	6,0	6,0
Temperature range IV: 160°C/100°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr}$	[N/mm²]	4,0	4,5	4,5	5,0	5,0	5,0	5,0	5,0	5,0	5,0
Reduktion factor ψ^0_{sus} in cracked and non-cracked concrete C20/25													
Temperature range I: 40°C/24°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,90									
Temperature range II: 80°C/50°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,87									
Temperature range III: 120°C/72°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,75									
Temperature range IV: 160°C/100°C	Dry, wet concrete and flooded bore hole	ψ^0_{sus}	[-]	0,66									
Increasing factors for concrete ψ_c		C25/30		1,02									
		C30/37		1,04									
		C35/45		1,07									
		C40/50		1,08									
		C45/55		1,09									
		C50/60		1,10									
Concrete cone failure													
Relevant parameter				see Table C2									
Splitting													
Relevant parameter				see Table C2									
Installation factor													
for dry and wet concrete	HP	γ_{inst}	[-]	1,2					No Performance assessed				
for dry and wet concrete	CAT	γ_{inst}	[-]	1,0									
for dry and wet concrete	HDB	γ_{inst}	[-]	1,2									
for flooded bore hole	CAT	γ_{inst}	[-]	1,4									

[1)] f_{uk} shall be taken from the specifications of reinforcing bars
[2)] in absence of national regulation

Table C10: Characteristic values of tension loads under static and quasi-static action for a working life of 100 years

Anchor size reinforcing bar					Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
Steel failure														
Characteristic tension resistance			$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ [1)]									
Cross section area			A_s	[mm²]	50	79	113	154	201	314	452	491	616	804
Partial factor			$\gamma_{Ms,N}$	[-]	1,4[2)]									
Combined pull-out and concrete failure														
Characteristic bond resistance in non-cracked concrete C20/25														
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,ucr,100}$	[N/mm²]	14	14	14	14	13	13	13	13	13	13
	II: 80°C/50°C		$\tau_{Rk,ucr,100}$	[N/mm²]	14	14	14	14	13	13	13	13	13	13
Characteristic bond resistance in cracked concrete C20/25														
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,cr,100}$	[N/mm²]	4,5	4,5	4,5	4,5	4,5	4,0	4,0	4,0	4,0	4,0
	II: 80°C/50°C		$\tau_{Rk,cr,100}$	[N/mm²]	4,5	4,5	4,5	4,5	4,5	4,0	4,0	4,0	4,0	4,0
Increasing factors for concrete ψ_c			C25/30		1,02									
			C30/37		1,04									
			C35/45		1,07									
			C40/50		1,08									
			C45/55		1,09									
			C50/60		1,10									
Concrete cone failure														
Relevant parameter					see Table C2									
Splitting														
Relevant parameter					see Table C2									
Installation factor														
for dry and wet concrete	HP		γ_{inst}	[-]	1,2					No Performance assessed				
	CAT				1,0									
	HDB				1,2									
for flooded bore hole	CAT				1,4									

[1)] f_{uk} shall be taken from the specifications of reinforcing bars
[2)] in absence of national regulation

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Characteristic values of tension loads under static and quasi-static action

Annex C 10

Table C11: Characteristic values of shear loads under static and quasi-static action

Anchor size reinforcing bar			**∅ 8**	**∅ 10**	**∅ 12**	**∅ 14**	**∅ 16**	**∅ 20**	**∅ 24**	**∅ 25**	**∅ 28**	**∅ 32**
Steel failure without lever arm												
Characteristic shear resistance	$V^0_{Rk,s}$	[kN]	$0{,}50 \cdot A_s \cdot f_{uk}$ 1)									
Cross section area	A_s	[mm²]	50	79	113	154	201	314	452	491	616	804
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 2)									
Ductility factor	k_7	[-]	1,0									
Steel failure with lever arm												
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1.2 \cdot W_{el} \cdot f_{uk}$ 1)									
Elastic section modulus	W_{el}	[mm³]	50	98	170	269	402	785	1357	1534	2155	3217
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 2)									
Concrete pry-out failure												
Factor	k_8	[-]	2,0									
Installation factor	γ_{inst}	[-]	1,0									
Concrete edge failure												
Effective length of fastener	l_f	[mm]	$\min(h_{ef};\ 12 \cdot d_{nom})$							$\min(h_{ef};\ 300mm)$		
Outside diameter of fastener	d_{nom}	[mm]	8	10	12	14	16	20	24	25	28	32
Installation factor	γ_{inst}	[-]	1,0									

1) f_{uk} shall be taken from the specifications of reinforcing bars
2) in absence of national regulation

Table C12: Displacements under tension load[1] (threaded rod)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Non-cracked concrete C20/25 under static and quasi-static action for a working life of 50 and 100 years										
Temperature range I: 40°C/24°C II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,031	0,032	0,034	0,037	0,039	0,042	0,044	0,046
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,040	0,042	0,044	0,047	0,051	0,054	0,057	0,060
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,032	0,034	0,035	0,038	0,041	0,044	0,046	0,048
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,042	0,044	0,045	0,049	0,053	0,056	0,059	0,062
Temperature range IV: 160°C/100°C	δ_{N0}-factor	[mm/(N/mm²)]	0,121	0,126	0,131	0,142	0,153	0,163	0,171	0,179
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,124	0,129	0,135	0,146	0,157	0,168	0,176	0,184
Cracked concrete under static and quasi-static action for a working life of 50 and 100 years										
Temperature range I: 40°C/24°C II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,081	0,083	0,085	0,090	0,095	0,099	0,103	0,106
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,104	0,107	0,110	0,116	0,122	0,128	0,133	0,137
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,084	0,086	0,088	0,093	0,098	0,103	0,107	0,110
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,108	0,111	0,114	0,121	0,127	0,133	0,138	0,143
Temperature range IV: 160°C/100°C	δ_{N0}-factor	[mm/(N/mm²)]	0,312	0,321	0,330	0,349	0,367	0,385	0,399	0,412
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,321	0,330	0,340	0,358	0,377	0,396	0,410	0,424

[1] Calculation of the displacement
$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau$; τ: action bond stress for tension
$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau$;

Table C13: Displacements under shear load[2] (threaded rod)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Non-cracked and cracked concrete under static and quasi-static action										
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$-factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05

[2] Calculation of the displacement
$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; V: action shear load
$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V$;

Table C14: Displacements under tension load[1)] (Internal threaded rod)

Anchor size Internal threaded rod			IR-M6	IR-M8	IR-M10	IR-M12	IR-M16	IR-M20
Non-cracked concrete under static and quasi-static action for a working life of 50 and 100 years								
Temperature range I: 40°C/24°C II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,032	0,034	0,037	0,039	0,042	0,046
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,042	0,044	0,047	0,051	0,054	0,060
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,034	0,035	0,038	0,041	0,044	0,048
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,044	0,045	0,049	0,053	0,056	0,062
Temperature range IV: 160°C/100°C	δ_{N0}-factor	[mm/(N/mm²)]	0,126	0,131	0,142	0,153	0,163	0,179
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,129	0,135	0,146	0,157	0,168	0,184
Cracked concrete under static and quasi-static action for a working life of 50 and 100 years								
Temperature range I: 40°C/24°C II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,083	0,085	0,090	0,095	0,099	0,106
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,170	0,110	0,116	0,122	0,128	0,137
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,086	0,088	0,093	0,098	0,103	0,110
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,111	0,114	0,121	0,127	0,133	0,143
Temperature range IV: 160°C/100°C	δ_{N0}-factor	[mm/(N/mm²)]	0,321	0,330	0,349	0,367	0,385	0,412
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,330	0,340	0,358	0,377	0,396	0,424

[1)] Calculation of the displacement
$\delta_{N0} = \delta_{N0}$-factor $\cdot \tau$;　　τ: action bond stress for tension
$\delta_{N\infty} = \delta_{N\infty}$-factor $\cdot \tau$;

Table C15: Displacements under shear load[2)] (Internal threaded rod)

Anchor size Internal threaded rod			IR-M6	IR-M8	IR-M10	IR-M12	IR-M16	IR-M20
Non-cracked and cracked concrete under static and quasi-static action								
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,07	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$-factor	[mm/kN]	0,10	0,09	0,08	0,08	0,06	0,06

[2)] Calculation of the displacement
$\delta_{V0} = \delta_{V0}$-factor $\cdot$ V;　　V: action shear load
$\delta_{V\infty} = \delta_{V\infty}$-factor $\cdot$ V;

Table C16: Displacements under tension load[1] (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
Non-cracked concrete under static and quasi-static action for a working life of 50 and 100 years												
Temperature range I: 40°C/24°C II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,031	0,032	0,034	0,035	0,037	0,039	0,042	0,043	0,045	0,048
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,040	0,042	0,044	0,045	0,047	0,051	0,054	0,055	0,058	0,063
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,032	0,034	0,035	0,036	0,038	0,041	0,044	0,045	0,047	0,050
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,042	0,044	0,045	0,047	0,049	0,053	0,056	0,057	0,060	0,065
Temperature range IV: 160°C/100°C	δ_{N0}-factor	[mm/(N/mm²)]	0,121	0,126	0,131	0,137	0,142	0,153	0,163	0,164	0,172	0,186
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,124	0,129	0,135	0,141	0,146	0,157	0,168	0,169	0,177	0,192
Cracked concrete under static and quasi-static action for a working life of 50 and 100 years												
Temperature range I: 40°C/24°C II: 80°C/50°C	δ_{N0}-factor	[mm/(N/mm²)]	0,081	0,083	0,085	0,087	0,090	0,095	0,099	0,099	0,103	0,108
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,104	0,107	0,110	0,113	0,116	0,122	0,128	0,128	0,133	0,141
Temperature range III: 120°C/72°C	δ_{N0}-factor	[mm/(N/mm²)]	0,084	0,086	0,088	0,090	0,093	0,098	0,103	0,103	0,107	0,113
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,108	0,111	0,114	0,118	0,121	0,127	0,133	0,133	0,138	0,148
Temperature range IV: 160°C/100°C	δ_{N0}-factor	[mm/(N/mm²)]	0,312	0,321	0,330	0,340	0,349	0,367	0,385	0,385	0,399	0,425
	$\delta_{N\infty}$-factor	[mm/(N/mm²)]	0,321	0,330	0,340	0,349	0,358	0,377	0,396	0,396	0,410	0,449

[1] Calculation of the displacement
$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau$; τ: action bond stress for tension
$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau$;

Table C17: Displacements under shear load[2] (rebar)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
Non-cracked and cracked concrete under static and quasi-static action												
All temperature ranges	δ_{V0}-factor	[mm/kN]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03	0,03
	$\delta_{V\infty}$-factor	[mm/kN]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05	0,04	0,04

[2] Calculation of the displacement
$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; V: action shear load
$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V$;

Rotho Blaas Injection system HYB - FIX for concrete

Performances
Displacements under static and quasi-static action (rebar)

Annex C 14

Table C18: Characteristic values of tension loads under seismic action (performance category C1) for a working life of 50 and 100 years

Anchor size threaded rod					M8	M10	M12	M16	M20	M24	M27	M30
Steel failure												
Characteristic tension resistance			$N_{Rk,s,eq,C1}$	[kN]	$1,0 \cdot N_{Rk,s}$							
Partial factor			$\gamma_{Ms,N}$	[-]	see Table C1							
Combined pull-out and concrete failure												
Characteristic bond resistance in cracked and non-cracked concrete C20/25												
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,eq,C1}$	[N/mm²]	7,0	7,5	8,0	9,0	8,5	7,0	7,0	7,0
	II: 80°C/50°C		$\tau_{Rk,eq,C1}$	[N/mm²]	7,0	7,5	8,0	9,0	8,5	7,0	7,0	7,0
	III: 120°C/72°C		$\tau_{Rk,eq,C1}$	[N/mm²]	6,0	6,5	7,0	7,5	7,0	6,0	6,0	6,0
	IV: 160°C/100°C		$\tau_{Rk,eq,C1}$	[N/mm²]	5,5	5,5	6,0	6,5	6,0	5,5	5,5	5,5
Increasing factors for concrete ψ_c			C25/30 to C50/60		1,0							
Installation factor												
for dry and wet concrete	CAT		γ_{inst}	[-]	1,0							
	HDB				1,2							
for flooded bore hole	CAT				1,4							

Table C19: Characteristic values of shear loads under seismic action (performance category C1)

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
Steel failure										
Characteristic shear resistance (Seismic C1)	$V_{Rk,s,eq,C1}$	[kN]	$0,70 \cdot V^0_{Rk,s}$							
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1							
Factor for annular gap	α_{gap}	[-]	0,5 (1,0)[1)]							

[1)] Value in brackets valid for filled annular gab between anchor and clearance hole in the fixture. Use of special filling washer Annex A 3 is recommended

Table C20: Characteristic values of tension loads under seismic action (performance category C1) for a working life of 50 and 100 years

Anchor size reinforcing bar					Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
Steel failure														
Characteristic tension resistance			$N_{Rk,s,eq,C1}$	[kN]	$1{,}0 \cdot A_s \cdot f_{uk}$ 1)									
Cross section area			A_s	[mm²]	50	79	113	154	201	314	452	491	616	804
Partial factor			$\gamma_{Ms,N}$	[-]	1,4 2)									
Combined pull-out and concrete failure														
Characteristic bond resistance in cracked and non-cracked concrete C20/25														
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,eq,C1}$	[N/mm²]	5,5	5,5	6,0	6,5	6,5	6,5	6,5	7,0	7,0	7,0
	II: 80°C/50°C		$\tau_{Rk,eq,C1}$	[N/mm²]	5,5	5,5	6,0	6,5	6,5	6,5	6,5	7,0	7,0	7,0
	III: 120°C/72°C		$\tau_{Rk,eq,C1}$	[N/mm²]	4,5	5,0	5,0	5,5	5,5	5,5	5,5	6,0	6,0	6,0
	IV: 160°C/100°C		$\tau_{Rk,eq,C1}$	[N/mm²]	4,0	4,5	4,5	5,0	5,0	5,0	5,0	5,0	5,0	5,0
Increasing factors for concrete ψ_c			C25/30 to C50/60		1,0									
Installation factor														
for dry and wet concrete	CAT		γ_{inst}	[-]	1,0									
	HDB				1,2									
for flooded bore hole	CAT				1,4									

1) f_{uk} shall be taken from the specifications of reinforcing bars
2) in absence of national regulation

Table C21: Characteristic values of shear loads under seismic action (performance category C1)

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 24	Ø 25	Ø 28	Ø 32
Steel failure												
Characteristic shear resistance	$V_{Rk,s,eq}$	[kN]	$0{,}35 \cdot A_s \cdot f_{uk}$ 1)									
Cross section area	A_s	[mm²]	50	79	113	154	201	314	452	491	616	804
Partial factor	$\gamma_{Ms,V}$	[-]	1,5 2)									
Factor for annular gap	α_{gap}	[-]	0,5 (1,0) 3)									

1) f_{uk} shall be taken from the specifications of reinforcing bars
2) in absence of national regulation
3) Value in brackets valid for filled annular gab between anchor and clearance hole in the fixture. Use of special filling washer Annex A 3 is recommended

Table C22: Characteristic values of tension loads under seismic action (performance category C2) for a working life of 50 and 100 years

Anchor size threaded rod					M12	M16	M20	M24
Steel failure								
Characteristic tension resistance, Steel, strength class 8.8 Stainless Steel A4 and HCR, Strength class ≥70			$N_{Rk,s,eq,C2}$	[kN]	$1{,}0 \cdot N_{Rk,s}$			
Partial factor			$\gamma_{Ms,N}$	[-]	see Table C1			
Combined pull-out and concrete failure								
Characteristic bond resistance in cracked and non-cracked concrete C20/25								
Temperature range	I: 40°C/24°C	Dry, wet concrete and flooded bore hole	$\tau_{Rk,eq,C2}$	[N/mm²]	3,6	3,5	3,3	2,3
	II: 80°C/50°C		$\tau_{Rk,eq,C2}$	[N/mm²]	3,6	3,5	3,3	2,3
	III: 120°C/72°C		$\tau_{Rk,eq,C2}$	[N/mm²]	3,1	3,0	2,8	2,0
	IV: 160°C/100°C		$\tau_{Rk,eq,C2}$	[N/mm²]	2,5	2,7	2,5	1,8
Increasing factors for concrete ψ_c			C25/30 to C50/60		1,0			
Installation factor								
for dry and wet concrete		CAT	γ_{inst}	[-]	1,0			
		HDB			1,2			
for flooded bore hole		CAT			1,4			

Table C23: Characteristic values of shear loads under seismic action (performance category C2)

Anchor size threaded rod			M12	M16	M20	M24
Steel failure						
Characteristic shear resistance Steel, strength class 8.8 Stainless Steel A4 and HCR, Strength class ≥70	$V_{Rk,s,eq,C2}$	[kN]	$0{,}70 \cdot V^0_{Rk,s}$			
Partial factor	$\gamma_{Ms,V}$	[-]	see Table C1			
Factor for annular gap	α_{gap}	[-]	0,5 (1,0)[1)]			

[1)] Value in brackets valid for filled annular gab between anchor and clearance hole in the fixture. Use of special filling washer Annex A 3 is recommended

Table C24: Displacements under tension load[1)] (threaded rod)

Anchor size threaded rod			M12	M16	M20	M24
Cracked concrete under seismic action (performance category C2)						
All temperature ranges	$\delta_{N,eq,C2(DLS)}$	[mm]	0,24	0,27	0,29	0,27
	$\delta_{N,eq,C2(ULS)}$	[mm]	0,55	0,51	0,50	0,58

Table C25: Displacements under shear load (threaded rod)

Anchor size threaded rod			M12	M16	M20	M24
Cracked concrete under seismic action (performance category C2)						
All temperature ranges	$\delta_{V,eq,C2(DLS)}$	[mm]	3,6	3,0	3,1	3,5
	$\delta_{V,eq,C2(ULS)}$	[mm]	7,0	6,6	7,0	9,3